

Version Form N		Print Date: 22.08.201 Revision Date: 29.04.201
1.	IDENTIFICATION OF	THE PRODUCT AND OF THE COMPANY/UNDERTAKING
1.1. Pr	oduct Identifier	
	Product Name	PVC EDGE BANDING
	SDS No	110002
1.2. Re	elevant Identified Uses Of	The Product And Uses Advised Against
	Relevant Identified Uses	Industrial Decorative Edge Trim for Furniture Manufacturing
	Uses Advised Against	See chapter 16 for a general overview
l.3. De	etails Of The Supplier Of	The Safety Data Sheet
	Supplier (Manufacturer)	PORTAKAL AHSAP URETIM VE PAZARLAMA LTD.STI
	Address	Akse Mah. Nazım Hikmet Cad. No: 22
		Cagdaskent Cayirova/KOCAELI
	Telephone	+90 262 742 38 21
	Fax	+90 262 742 38 27
	Company E-mail	info@portakalpvc.com
	Company Web Page	www.portakalpvc.com
l.4. Inf	formation Providing Auth	nority About Safety Data Sheet
·	-	Cigdem OZMEN – chemical engineer
l.5. En		her
	nergency Telephone Num	
	Company Emergency HAZARDS IDENTIFIC assification Of The Produ Classification According	+90 262 742 38 21 ATION act to Regulation (EC) No 1272/2008
	Company Emergency HAZARDS IDENTIFIC assification Of The Produ	+90 262 742 38 21 ATION act to Regulation (EC) No 1272/2008
2.1.1	Company Emergency HAZARDS IDENTIFIC assification Of The Produ Classification According • Not classified as o	+90 262 742 38 21 ATION act to Regulation (EC) No 1272/2008 dangerous to Regulation 67/548/EC
2.1.1 2.2.1	Company Emergency HAZARDS IDENTIFIC assification Of The Produ Classification According • Not classified as a Classification According • Not classified as a	+90 262 742 38 21 ATION act to Regulation (EC) No 1272/2008 dangerous to Regulation 67/548/EC
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2.1.1 2.2.1 2.2. La 2.2.1.	Company Emergency HAZARDS IDENTIFIC assification Of The Product Classification According · Not classified as of Classification According · Not classified as of abel elements Labeling According to a Product Identifier Product :	+90 262 742 38 21 ATION Act to Regulation (EC) No 1272/2008 dangerous to Regulation 67/548/EC dangerous Regulation (EC) No 1272/2008 [CLP ¹ /GHS ²]
2.1.1 2.2.1 2.2. La 2.2.1.	Company Emergency HAZARDS IDENTIFIC assification Of The Product Classification According · Not classified as a Classification According · Not classified as a abel elements Labeling According to A Product Identifier Product : PVC Edge	+90 262 742 38 21 ATION Act to Regulation (EC) No 1272/2008 dangerous to Regulation 67/548/EC dangerous Regulation (EC) No 1272/2008 [CLP ¹ /GHS ²] Banding
2.1.1 2.2.1 2.2. La 2.2.1.	Company Emergency HAZARDS IDENTIFIC assification Of The Product Classification According · Not classified as of Classification According · Not classified as of abel elements Labeling According to a Product Identifier Product : PVC Edge Hazard Component	+90 262 742 38 21 ATION Act to Regulation (EC) No 1272/2008 dangerous to Regulation 67/548/EC dangerous Regulation (EC) No 1272/2008 [CLP ^I /GHS ²] Banding nt for Labeling
2.1.1 2.2.1 2.2. La 2.2.1.	Company Emergency HAZARDS IDENTIFIC assification Of The Product Classification According · Not classified as a Classification According · Not classified as a abel elements Labeling According to Product Identifier Product : PVC Edge Hazard Component · Not ap	+90 262 742 38 21 ATION Act to Regulation (EC) No 1272/2008 dangerous to Regulation 67/548/EC dangerous Regulation (EC) No 1272/2008 [CLP ¹ /GHS ²] Banding
2.1.1 2.2.1 2.2. La 2.2.1.	Company Emergency HAZARDS IDENTIFIC assification Of The Product Classification According · Not classified as of Classification According · Not classified as of abel elements Labeling According to A Product Identifier Product : PVC Edge Hazard Componen · Not ap Hazard Pictograms	+90 262 742 38 21 ATION Act to Regulation (EC) No 1272/2008 dangerous to Regulation 67/548/EC dangerous Regulation (EC) No 1272/2008 [CLP ^I /GHS ²] Banding nt for Labeling
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Version Form l			Print Date: Revision Date:	22.08.201 29.04.201
	Response			
		Not Required		
	Storage			
		Not Required		
	Disposal	•		
	P501	Dispose of contents/container to local/regional/national/international/i		
	Supplemental Haz	ard Information (EU) Statements	0	
		No data available.		
2.2.2.	Labeling Accordin	ng to Regulation to 67/548/EEC		
	Hazard Descriptio	0 0		
	-	not classified as dangerous accordin	ng to the EC Regulation No).
	Hazard Componer	nt for Labeling		
	· Not App	• 0		
	Hazard Symbols			
	• Not Applica	able		
	Risk Phrases			
	· Not Applica	able		
	Safety Phrases			
	• Not Applica	able		
2.2.3.	Special Rules For Supplemental Label Elements For Certain Mixtures			
	None.			
2.2.4.	Additional Labelin	ıg		
	Not require	ed.		
2.3 E	Iazard Identificatio	n		
2.3.1.	Skin Contact			
	May cause	skin irritation.		
2.3.2.	Eye Contact			
	May cause	eye irritation in direct contact		
2.3.3.	Ingestion			
	May cause	discomfort if swallowed		
2.3.4.	Inhalation			
	May cause	irritation in fire		
2.3.5.	Long term effects	S		
	No data ave	ailable.		
2.3.6.	Adverse Environ	mental Effects		
		cessary precautions if the spread of t with local regulations.	he environment and shoul	d act in
2.4.	Additional Informe	ation		
	•	and EUH-phrases: see section 16		



3.			29.04.2011
	COMPOSITION/INFORMATION ON INGREDIENTS		
3.1	Description Of The Product		
	$\cdot PVC$		
3.2	Hazardous ingredients		
	• Not applicable		
3.3	Additional information		
	• Full text of R-, H- and EUH-phrases: see section 16.		
4.	FIRST AID MEASURES		
4.1	Description of first aid measures		
4.1.1	General information		
	• Does not require special measures.		
4.1.2	Following inhalation		
	• <i>Remove the affected user to a well-ventilated area</i>		
4.1.3	Following skin contact		
	• Non-Toxic		^ +
4.1.4	Following eye contact		
	• Irritant only on contact, bathe area affected.		0 +
4.1.5	Following ingestion		
	• Under normal condition there is no probable route of in	gestion.	-
4.1.6	Self-protection of the first aider		
	• Not relevant		
4.2 I	ndication of any immediate medical attention and special tree	atment needed	
	• Treat symptomatically.		
5.	FIRE-FIGHTING MEASURES		
5.1	General Information and Flammable Properties		
	• The product itself does not burn.		
5.2	Extinguishing media:		
	· Carbon Dioxide Blanket, Water Spray, Dry Powder, Foo	am	
5.3	Special hazards arising from the product		
	• May emit Hydrogen Chloride (HCL) or Carbon Monoxia (NOx) other hazardous materials and smoke are all po	, , v	itrogen
5 1	(NOx), other hazardous materials, and smoke are all po Advice for fire-fighter	ssibile.	
) . T	Fire Fighting:		



Safety Data Sheet

According To Regulation (EC) No 1907/2006 (REACH)

PVC EDGE BANDING

Version:	1.0	Print Date:	22.08.2011
Form No:	110002	Revision Date:	29.04.2011
Fire	Full-face self-contained breathing ap should be worn to prevent inhalation e/Explosion Hazard: None	paratus (SCBA) used in positive pressur of airborne contaminants.	re mode
5.5 Addit	ional information		
	water. Ensure there are sufficient retaining f	not enter drainage systems, soil, or stret facilities for water used to extinguish fir er must be disposed of in accordance wi	re.

regulations issued by the appropriate local authorities

ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

• See section 8.

6.2 Environmental precautions

- Do not let product enter drains.
- If contamination of sewers or waterways has occurred advise emergency services or local regulatory body.
- Spillages or uncontrolled discharges into watercourses must be alerted to the Environmental Agency or other appropriate regulatory body.
- See section 12.

6.3 Methods and material for containment and cleaning up

6.3.1 For containment

- Clean up all spills immediately.
- Avoid contact with skin and eyes.
- Place spilled material in clean, dry, sealed container.

6.3.2 For cleaning up

Containers with collected spillage must be properly labeled with correct contents.

6.3.3 Other information

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

- Personal Protective Equipment advice is contained in Section 8
- Dispose of contaminated material as waste in accordance with section 13.

. HANDLING AND STORAGE

7.1 Precautions for safe handling

7.1.1 Protective measures

Safe handling

- *Read and follow manufacturer's recommendations.*
- Avoid contact with skin and eyes.
- Wash hands after handling.

Fire preventions

- See section 5
- Aerosol and dust generation preventions:



PVC EDGE BANDING

Version: Form No:	1.0 110002	Print Date: Revision Date:	22.08.2011 29.04.2011
	Not relevant		
Er	nvironmental precautions:		
·	If contamination of sewers or waterways has oc local regulatory body.	curred advise emergency serv	vices or
7.1.2 Ad	lvice on general occupational hygiene		
•	Do not eat, drink, or smoke in areas where the r Wash thoroughly after handling the material. Remove contaminated clothing and protective end		ng areas.
7.2 Cond	ditions for safe storage, including any incompati		0
	ble container:		
Storag	Packaging as recommended by manufacturer. Check all containers are clearly labeled. ge incompatibility None		
7.3 Adı	vice on common storage		
	Store in tightly closed original containers. Store in a cool, dry, well-ventilated area. Store away from incompatible materials and foo Protect containers against physical damage and Observe manufacturer's storing and handling re	l check regularly for leaks.	
7.4 Spec	ific precautions on storage		
•	Avoid reaction with oxidising agents		
8. EXI	POSURE CONTROLS / PERSONAL PROTECT	TION	
	trol parameters		41
	reventive industrial and medical examinations mu	st be carried out according to	the
-	plication area. c cupational exposure limits		
	o data available		
	sure controls		
-	ppropriate engineering controls:		
о. 2.1 А р	See Section 7		
8.2.2 Pe	ersonal protection equipment		
	ve / Face protection:		
5.2.2.1 Ly	Not required		
0 1 1 1 51	cin protection		
0. <i>2.2.2</i> SK	•	able materilies aloues	
•	For prolonged or repeated skin contact use suit. The most suitable glove must be chosen in const manufacturer or supplier, who can inform abou glove material. Wear chemical protective gloves, e.g. PVC.	ultation with the gloves	

- Wear chemical protective gloves, e.g. PVC.
- Wear safety footwear or safety gumboots, e.g. Rubber

Body protection

Use body protective clothing if heavy exposure exists or necessary. •



9.

Safety Data Sheet

According To Regulation (EC) No 1907/2006 (REACH)

PVC EDGE BANDING

Version:	1.0	Print Date:	22.08.2011
Form No:	110002	Revision Date:	29.04.2011
0	Other protection		
	Overalls.		
	P.V.C. apron.		
•	Barrier cream.		
•	Skin cleansing cream.		
•	Eye wash unit.		
8.2.2.3 R	espiratory protection		
N	ot required.		
8.2.3 E	nvironmental exposure controls		
	See section 12		

• Legislation for the protection of the environment must be met in full.

PHYSICAL AND CHEMICAL PROPERTIES

9.1 Important health, safety and environmental information

9.1.1 Appearance	
Form/Physical State	Solid
Color	According to the product specificatrion
Odor	None
9.2 Safety relevant basic data	

Data	Value
рН	Not Applicable
Melting point / Freezing point ($^{\circ}C$)	Not Available
Boiling point/range (°C)101,3 kPa	Not Available
Flash Point (°C) COC	390-700
Auto Ignition temperature ($^{\circ}C$)	>450
Density gr/cm^3	1,38 @20°C
Solubility in water	Insoluble
Volatility	Negligible
Explosive Property	None explosive

Note: The above features was determined according to prescribed methods at the Classification, Packaging and Labeling of Hazardous Substances Regulation Section A-3 or a method comparable to the other.

10. STABILITY AND REACTIVITY

10.1	Reactivity
------	------------

• See Section 7.2

10.2 Chemical stability

Very Stable

10.3 Possibility of hazardous reactions

- Under normal usage none.
- However, harsh chemicals such as Ketones, Toluenes, Acetones and other similar solvents may melt or react with the surface finish.

10.4 Conditions to avoid:

Avoid reaction with oxidising agents

10.5 Incompatible materials:

See Section 7.2



Safety Data Sheet

According To Regulation (EC) No 1907/2006 (REACH)

PVC EDGE BANDING

Version:	1.0	Print Date:	22.08.2011
Form No:	110002	Revision Date:	29.04.2011

10.6 Hazardous decomposition products:

Hydrochloric acid can be formed if product is heated to the point of burning and then in the presence of water may form Hydrochloric Acid.

10.7 Hazardous polymerization:

• Will not occur.

11. TOXICOLOGICAL INFORMATION

11.1. General Information

Toxicity Overview:

Under normal working conditions this product does not represent any unusual health hazards, however as any industrial product the normal precautions should be taken when machining or applying.

11.2. Acute toxicity

No data Available

11.3. Skin corrosion/irritation and Eye damage/irritation:

Skin irritation or corrosion			
Assessment of available human and animal a	lata,	No data available	
Assessment of the acid or alkaline reserve In vitro studies		No data available	
In vivo skin irritation		Slightly irritating	
Eye irritation			
Assessment of available human and animal data,	No data a	wailable	
Assessment of the acid or alkaline reserve No data In vitro study		wailable	
In vivo eye irritation	Mildly irr	ritating	

11.4. Chronic Toxicity

11.4.1. CMR effects (Carcinogenity) :

Not listed as carcinogenic.

11.4.2. CMR effects (Mutagenicity and Toxicity for reproduction) :

Reason for no classification: conclusive but not sufficient for classification

11.5. Other Toxicological Effects:

Allergic Effects	No known adverse effects	
	Repeated and long term exposure may cause skin dryness or cracking.	
Sensitization	No known adverse effects	
Developmental Toxicity (Teratogenicity)	No known adverse effects	
Fertility	No known adverse effects	
11.6. STOT-single/repeated exposures:		
STOT-single exposure No data available		
STOT-repeated exposure	No data available	



Version: 1.0 Form No: 110002	Print Date: 22.08.20 Revision Date: 29.04.20
1.7. Symptoms related to the physical, chemical a	and toxicological characteristics:
In case of inhalation No known adverse e	~
In case of skin contact May cause skin irrite	
In case of eye contact May cause eye irrita	ution.
In case of ingestion May cause discomfo	rrt if swallowed
1.8.Additional Toxicological Information:	
• Toxicological classifications are based or	n available knowledge and information
• EEC classification : None	
× •••	ed by taking into account the information in
section 3.	
2 ECOLOGICAL INFORMATION	
2.1 Eco toxicity:	
No data available for LC50, EC50 for the pro	oducts.
2.2 Photo degradation	
No data available.	
2.3 Effects on Waste Water Treatment Plants	
	es of micro-organisms, whether the information
is not related, the likely impact on waste wate	
2.4 Mobility	^
• No data available	
Water threat class	No data available
Clean Water Impact	No data available
Known or predicted environmental distribution	on No data available
2.5 Results of PBT and vPvB assessment	
Biotic	
Ready biodegradability:	Not applicable
Abiotic:	
Hydrolysis as a function of pH:	Not applicable
Photolysis:	Not applicable
Atmospheric oxidation:	Not applicable
Persistence and degradability:	
Decomposition Potential of the products	None.
The half-life of degradation	Not known
Potential degradation of product content in the	he No data method
evaluation of wastewater treatment plants	No data available
Bioaccumulation Potential :	
Biological environment (biota) accumulation	Not applicable
potential	Not applicable
	Not applicable No data available



PVC EDGE BANDING

Version: Form No:	1.0 : 110002	Print Date: Revision Date:	22.08.2011 29.04.2011
	See the sections 6, 7, 13, 14 and 15.		
3. DIS	POSAL CONSIDERATIONS		
3.1.	Product / Packaging disposal		
	In agreement with the waste code must be or company.	determined regional waste disposa	ıl authority
•	Dispose of as special waste in compliance Do not contaminate ponds, waterways or a	0	
•	Offer surplus and non-recyclable solutions Recycle wherever possible or consult man	1 1 2	
	Recycle containers if possible, or dispose of		
3.2.	Contaminated packaging		
	If there is product residue in the emptied c container's label.	ontainer, follow directions for han	dling on the
3.3.	Disposal Methods		
	Dispose of chemicals waste or in accordar	nce with local regulations.	
	Follow all applicable local laws, rules and this material.	l regulations regarding the proper	disposal of
	If this product has been altered or contam appropriate waste analysis may be necesso		
3.4.	European Waste Catalogue		
•	Not listed		
A TRA	NSPORT INFORMATION		
	This product is not covered by	international regulation	

on the transport of dangerous goods (IMDG,IATA,ADR/RID).

	ADR^{3}/RID^{4}	ADNR ⁵	IMDG ⁶	ICAO ⁷ /IATA ⁸
TRANSPORTATION	Road	River	Marine	Airways
PROPER SHIPPING NAME		None		
UN/ID No.	-	-	-	-
CLASS	-	-	-	-
PACKAGING GROUP				
LABELLING NO	-			
CLASSIFICATION CODE	-	-	-	-
HAZARD NO (HIN NO)	-			
EmS			-	
MARINE Pollutant			-	
Road Transport Notes: This product is NOT regulated	l as a hazardous material.			

15. REGULATORY INFORMATION

15.1. Safety, Health And Environmental Regulations / Legislation Specific For The Substance Some of ingredients of this product is found on the following regulatory lists;

"European Chemicals Agency (ECHA) List of substances identified for registration in



Safety Data Sheet

According To Regulation (EC) No 1907/2006 (REACH)

PVC EDGE BANDING

Version:	1.0	Print Date:	22.08.2011
Form No:	110002	Revision Date:	29.04.2011

- 2010",
 "European Union European Inventory of Existing Commercial Chemical Substances (EINECS) (English)",
 - "European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances updated by ATP: 31",
 - "European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures Annex VI",
 - · "GESAMP/EHS Composite List GESAMP Hazard Profiles",
 - · "IMO IBC Code Chapter 17: Summary of minimum requirements",
 - "International Fragrance Association (IFRA) Survey: Transparency List",
 - "OECD Representative List of High Production Volume (HPV) Chemicals"

This safety data sheet is in compliance with the following EU legislation and its adaptations – as far as applicable - :

• 1907/2006/EC ,67/548/EEC, 1999/45/EC, 76/769/EEC, 98/24/EC, 92/85/EEC, 94/33/EC, 91/689/EEC, 1999/13/EC,

15.2. Chemical Safety Assessment

- 15.2.1 HAZARD
 - None.

CLP classification according to Annex VI of CLP (Regulation (EC) No 1272/2008)

15.2.2 RISK

None

15.3. Label Elements

- This safety datasheet complies with the requirements of Regulation (EC) No. 1907/2006 and ISO 11014:2009. This product is classified according to EU Directive 67/548/EC and GHS/CLP.
- System of specific information relating to Dangerous Preparations: 2001/58/EC as amended by Directive 93/112/EC, 2001/58/EC and 2006/8/EC.

16. OTHER INFORMATION

16.1 Other information

- For additional information regarding **PORTAKAL AHSAP LTD** Products please contact the **PORTAKAL AHSAP LTD** Technical Services Department +90 262 742 38 21 The above information complies with the 199/45/EC and 1907/2006 Directives and their amendments.
- In all cases of potential poisoning supportive therapy is of the utmost importance.
- If medical professionals require advice regarding first aid treatment, all **PORTAKAL AHSAP LTD** products are registered with the Turkish National Poisons Unit (UZEM), UZEM local telephone no : 114



PVC EDGE BANDING

Version: Form No:	1.0 110002	Print Date: Revision Date:	22.08.2011 29.04.2011
• For d Stand	letailed advice on Personal Protective Ed	quipment, refer to the following EU	I CEN
	EN 16 Personal eye-protection		
	EN 10 Personal eye-protection EN 340 Protective clothing		
	EN 374 Protective gloves against chem	nicals and micro-organisms	
	<i>EN 13832 Footwear protecting agains</i>	0	
	<i>33 Respiratory protective devices</i>		
6.2 Related			
· C	igdem OZMEN - PORTAKAL AHSAP L	TD	
	repared by : Mr. Selcuk Bilgin – Ch.Eng		
	ompetent Person Accreditation no: TSE		
	fo@msdsmarket.com.tr (contact for furt		
	n Date, Version and SDS no	5 5 /	
· Da	tte : April 29 th , 2011		
	rsion: 1.0/EN		
\cdot MS	SDS No : 110002		
6.4 Reason			
	rst revision		
	nt R-, H- and EUH-phrases (number an	d full text):	
· No		· · · · · · · · · · · · · · · · · · ·	
6.6 Legal d			
-	ne purpose of the above information is to	describe the products only in term	s of health
	ad safety requirements.		s of nounn
	e information given should not, therefore	e. be construed as guaranteeing sp	ecific
	operties or as specification.	,	- J J
· Cu	istomers should satisfy themselves as to t formation for their own particular use.	the suitability and completeness of	such
-	e information provided in this Safety Da	ta Sheet is correct to the best of ou	r
	owledge, information and belief at the de		
· Th	ne above information relates only to the s of be valid for such material(s) used in co	pecific material(s) designated here	•
	ocess or if the material is altered or proc	2	s or in any
*	ne information given is designed only as	X V	ocessing
	prage, transportation, disposal and relea		
	ality specification. Due to the many facto		
-	oduct, we cannot accept liability for any		
· · ·			
thi	rough its use.		

⁴ RID: Regulations Concerning the International Transport of Dangerous Goods by Rail
 ⁵ ADNR: European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways

⁶ IMDG: International Maritime Code for Dangerous Goods ⁷ ICAO: International Civil Aviation Organization

⁸ IATA: International Air Transport Association